NC BRAKE

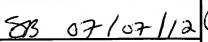


INC BRANE



Comment: NC BRAKE

Bend as per Dwg D3557



5.0

Dart Aerospace Ltd

W/O: WORK ORDER CHANGES									
DATE	STEP PROCEDURE CHANGE		PROCEDURE CHANGE By		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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		-							

Part No:	PAR #:	Fault Category:	NCR: Yes (N	o) DQA:	Date: 0/107/2
			QA: N/0	Closed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)								
DATE 0750		Description of NC		Corrective Action Section B		Verification	Approval	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspecto
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NOTE: Date & initial all entries

Date: V	Vednesday, 5/16/2007	8:13:12 AM		
√User: K	(im Johnston	Proce	ess Sheet	
Custome	er: CU-DAR001 Dart		Drawing Name: BRACKET	
	or. oo by moor bare	, 10,100 p. 101 c.		
Job Numbe	er: 32372		Part Number: D35471	
Job Number:		11 11111 1111 1111 1111	and the second s	
	1 1061 86 1111 16 118 1	18 THE 18 THE TOTAL CONT.		
Seq. #:	Machine Or Oper		Description :	
6.0	QC5	INSPECT	T WORK TO CURRENT STEP	ļ
			(auta)	ı
Com	ment: INSPECT WA	RK TO CURRENT STEP	Of Diales (in)	
7.0	HAND FINISHING1		INISHING RESOURCE #1	
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				j
Com	ment: HAND FINISH	ING RESOURCE #1	11	$\neg \Box$
		version Coat as per QSI 005 4.1	PJ 67-07-12 (XI	ğ
8.0	POWDER COATING	POWDER	R COATING	_
		60 101	575)
Com	ment: POWDER CO	•	575 ; 111111111 (10)	/
COIII		Mhite Gloss (Ref: 4.3.5.1) as per QSI (005 4.3 BMM 07-07-17	
9.0	QC3		T POWDER COAT/CHEMICAL CONNERSION	
-,-				8
				(B)
Com	ment: INSPECT POV	WDER COAT/CHEMICAL CONVERSI	SION TX PY (9)/17 C	2
10.0	PACKAGING 1	PACKAGI	BING RESOURCE #1	*
0		BEOOLIDOE #4	1 (00) (1 (00) (10)	
Com	ment: PACKAGING I Identify and St	21		
	Location:	/27/	1/18 (10)	
11.0	QC21			
			ISPECTIONW/O RELEASE. 07.07.18	Λ
Com	ment: FINAL INSPEC	CTION/W/O RELEASE		
Job Completion	1 13 8 1 1 1 8 1 8 1 8 1 8 1		07.07.18.	ŀ
oob completion		[[[]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]]	07.07.18	
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Dart Aerospace Ltd

W/O: WORK ORDER CHANGES							-	
DATE	STEP	STEP PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NC	CR: Yes	No DQ	Δ.	Date:	I

					QA: N/C	C Closed:	Date:					
NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B			Annroyal	Annroval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector				
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		-										

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32372
Description: Bracket	Part Number:	D3547-1
Inspection Dwg: D3547 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

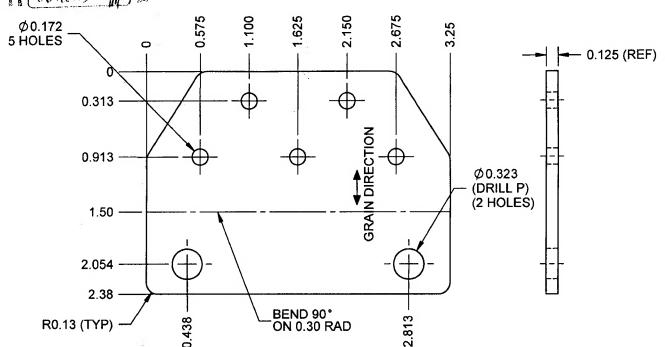
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.313	+/-0.010	0.313			Vern	
0.913	+/-0.010	0,910	/		Vern	
2.054	+/-0.010	2.059	-		Meight o	CUL
2.38	+/-0.030	2.38	V		Vem	
0.438	+/-0.010	0.437			Vern	
2.813	+/-0.010	2.815	/		Vern	
0.575	+/-0.010	0,579			VIII	
1.100	+/-0.010	1.108	/		Height sau	سو ا
1.625	+/-0.010	1.620	1		Vern	*
2.150	+/-0.010	2.155			Height ve	14
2.675	+/-0.010	2.00			Vern	
3.25	+/-0.030	3.26	0		Vern	
Ø0.172	+0.005/-0.001	00.174			Very	
Ø0.323	+0.006/-0.001	\$ 6.324	/		Vern	
0.125	+/-0.010	8.154	,		Vern	
	1	<u> </u>				1

Measured by:	SAO	Audited by:	Q2	Prototype Approval:	N/A
Date:	04/06/01	Date:	40.00.00	Date:	N/A

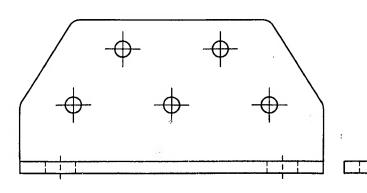
Rev	Date	Change	Revised by	Approved
Α	07.03.21	New Issue	KJ/JLM 🛠	E



DESIGN DRAWN BY			LE LE HAWKESBURY, ONTARIO, CANADA				
CHEC	KED	APPROVED	DRAWING NO.		REV. A		
0	PH	##(_	D3547		SHEET 1 OF 1		
DATE			TITLE		SCALE		
	06.1	0.06	BRACKET		1:1		
REV		DATE		DESCRIPTION			
Α		06.10.06	NEW ISSUE	16			



D3547-1F FLAT PATTERN



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D3547-1 BRACKET

NOTES

1) MATERIAL: 6061-T6 ALUMINUM 0.125 THICK PER QQ-A-250/11

(REF DART SPEC M6061T6S.125)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
 5) BREAK ALL SHARP CORNERS TO 0.010 MAX
 6) IDENTIFY WITH P/N D3547-1 USING FINE POINT PERMANENT INK MARKER

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